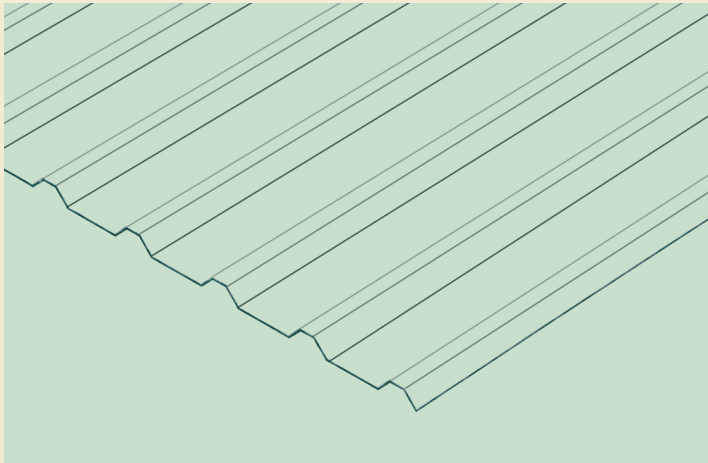


TECHNICAL DATA SHEET

Profiled Aluminum M-36 Panel

Profiled Aluminum M-36 Panel

Install panels plumb, level and straight so it is watertight and without waves or other distortions, allowing for thermal movement considerations. Apply sealant tape or caulking as necessary at flashing and panel joints to prevent water penetration. M-36 panels come with a 20 year paint finish warranty for cracking, chipping, peeling, fading, and chalking - providing confidence in a long-lasting application. To ensure the durability of PBU panels, use proper care. Remove filings, grease, stains, marks, or excess sealants from the panel system to prevent staining.



MATERIAL SPECIFICATIONS

3000 Series Alloy in compliance with the Aluminum Association Composition Specifications and conforming to ASTM B209 is standard.

PRODUCT NOTES

- Panels should always be lapped against prevailing winds
- Store panels and flashing in a safe dry environment
- Typical side lap spacing is 18"; consult a professional engineer for specific requirements, as this may not be appropriate for all applications
- Side lap fasteners required; typical spacing 18" (consult a professional engineer for application-specific requirements)
- Reverse run available
- Panel Length: Maximum - 45' Minimum - 6'
- DO NOT USE NAILS FOR ANY PANEL ATTACHMENT

PRODUCT INSTALLATION

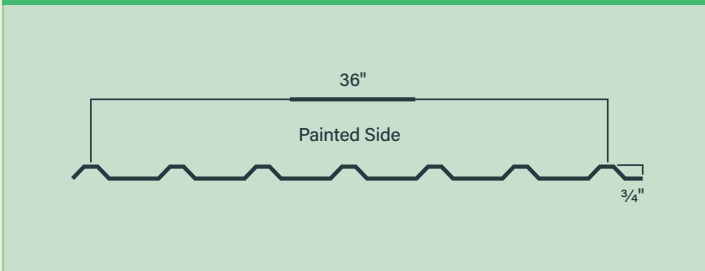
Install panels plumb, level and straight so it is watertight and without waves or other distortions, allowing for thermal movement considerations. Apply sealant tape or caulking as necessary at flashing and panel joints to prevent water penetration.

PRODUCT MAINTENANCE AND WARRANTY

M-36 panels provide up to a 30 year paint-finish warranty for cracking, chipping, peeling, fading and chalking - providing confidence in a long-lasting application.

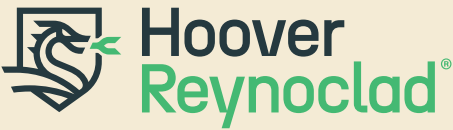
To ensure the durability of your panels, use proper care. Remove filings, grease, stains, marks or excess sealants from the panel system to prevent staining. Store panels and flashing in a safe, dry environment.

PROFILED ALUMINUM M-36 PANEL



PANEL DIMENSIONS

Coverage Width	36"
Rib Pitch	7.2"
Profile Depth	1.5"
Thickness	0.040"
Weight	0.62 lb/ft ²



Profiled Aluminum M-36 Panel

GRAVITY LOAD TABLE (PSF)							
SUBSTRATE	SPAN	2'-6"	3'-0"	3'-6"	4'-0"	4'-6"	5'-0"
.040" alum.	3	527	366	269	206	163	132

Hoover Architectural Solutions, LLC
50 Industrial Boulevard
Eastman, Georgia 31023-4129

1.800.841.7774
HOOVERAS.COM

Laws and building and safety codes governing the design and use of HAS's products, and specifically aluminum composite materials, vary widely. It is the responsibility of the Laws and building and safety codes governing the design and use of HAS's products, and specifically aluminum materials, vary widely. It is the responsibility of the owner, the architect, the general contractor, the installer and the fabricator/transformer, consistent with their roles, to determine the appropriate materials for a project in strict conformity to all applicable national, regional and local building codes and regulations.